

Work Order ID 160213

Monday, April 24, 2017 1:45:14 PM

160213

Page 1

Item ID: D3910-5LG Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Crosstube Lug, Light Grey
Start Date: 5/1/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/3/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED/C LIGHT GRAY

Approvals: Process Plan:  Date: APR 24 2017 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3910	E								

160

0.00

160

SprayPaint

Spray Painting

Memo

PICK FROM STOCK
D3910-5 X1
B: 153072

SCUFF AND REPAINT

Prime per QSI 005.4.2.1

Batch: 137487

Paint as per customer request.CODE: IMRON RA-CG825 LIGHT GREY (See
attach)

Batch: 137251

1 
17-05-19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Revision ID:						
Item Name:	Crosstube Lug, Light Grey				Stop	*NS2*
Start Date:	5/1/2017	Start Qty: 1.00	*1*	Cust Item ID:		
Required Date:	5/3/2017	Req'd Qty: 1.00	*1*	Customer:		
Reference:	SCHEDULED/C LIGHT GRAY					

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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170	QC14- Inspect Spray Paint	0.00			
170					
QC	Memo	0.01			
Quality Control					

DAS
38
9-89

MAY 23 2017

180	Identify as per dwg & Stock Location: <u>51524</u>	0.00	
180			
Packaging	Memo	0.01	
Packaging			

1
DAS
6
9-89

MAY 23 2017

190	QC21- Final Inspection - Work Order Release	0.00	
190			
QC	Memo	0.10	17/5/23g
Quality Control			

DAS
21
9-89

MAY 23 2017

DQA: _____ Date: _____



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Picklist Print

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Page 1

Work Order ID: 160213

160213

Parent Item: D3910-5LG

D3910-5LG

Parent Item Name: Crosstube Lug, Light Grey

Start Date: 5/1/2017

Required Date: 5/3/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS
13.09.26 AS PER REV.D DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3910-5		Manufactured	No				Each	20.0000		1			
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D3910-5

**

Crosstube Lug

Location

Loc Qty

Loc Code

ST524

20

154445

20

153072

X1

(M)

APR 24 2017

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

Work Order update only ☐

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